



**FITTING INSTRUCTIONS FOR AB0049 ADVENTURE BARS**  
**BMW R1250RT 2019-**



**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED BELOW.**  
**DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.**

Please note that the way the kit is packed does not necessarily represent the way of mounting to the bike  
Please note that in cases where kits are packed with rubber washers holding the components onto the bolt – *the rubber washers should be thrown away!*

THE PARTS SHOWN MAY BE REPRESENTATIVE ONLY (FOR CLARITY OF INSTRUCTIONS ONLY)

Digital copies of these instructions are available to download from [www.rg-racing.com](http://www.rg-racing.com)

**GENERAL TORQUE SETTINGS**

- M4 BOLT = 8Nm
- M5 BOLT = 12Nm
- M6 BOLT = 15Nm
- M8 BOLT = 20Nm
- M10 BOLT = 40Nm
- M12 NUT = 40Nm

**TOOLS REQUIRED**

- Socket set to include 18 and 19mm sockets and wrench.
- Socket set to include T25, T30, T50 and T55 bits and wrench.
  - Set of Allen keys to include 8mm A/F or socket bits.
    - Torque wrench (up to 40Nm).
      - Jack.
      - Block of wood.

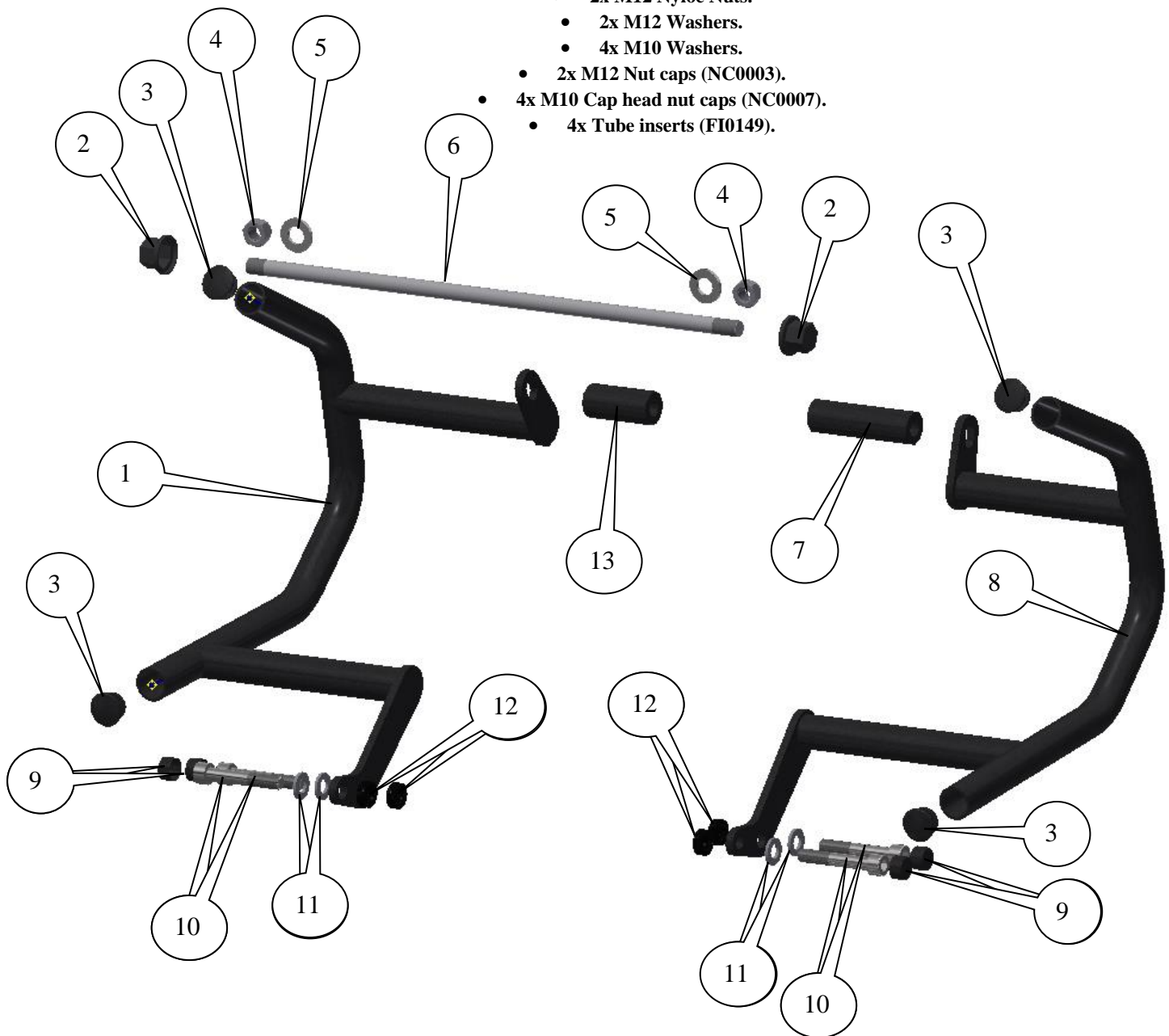
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**In This Kit, There Should Be**

- 1x Left Hand Side Adventure Bar (AB0049 LHS ASSY).
- 1x Right Hand Side Adventure Bar (AB0049 RHS ASSY).
- 1x Replacement engine bar (EB086=M12x410mm long).
  - 1x Upper left-hand side spacer (S0279=53mm long).
  - 1x Upper right-hand side spacer (S0997=83mm long).
- 4x Lower left- and right-hand side spacers (S0050=7mm long).
- 4x M10x1.5x60mm long cap head bolts (lower mounts both sides).
  - 2x M12 Nyloc Nuts.
  - 2x M12 Washers.
  - 4x M10 Washers.
  - 2x M12 Nut caps (NC0003).
- 4x M10 Cap head nut caps (NC0007).
  - 4x Tube inserts (FI0149).



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**LEGEND**

ITEM 1 = ADVENTURE BAR LEFT-HAND SIDE (AB0049 LHS ASSY=WELDED ASSEMBLY) (x1).

ITEM 2 = M12 NUT CAPS (NC0003) (x2).

ITEM 3 = TUBE INSERTS (FI0149) (x4).

ITEM 4 = M12 NYLOC NUTS (x2).

ITEM 5 = M12 WASHERS (x2).

ITEM 6 = M12 ENGINE BAR (EB086=410mm LONG) (x1).

ITEM 7 = RIGHT HAND SIDE UPPER SPACER (S0997=83mm LONG) (x1).

ITEM 8 = ADVENTURE BAR RIGHT-HAND SIDE (AB0049 RHS ASSY =WELDED ASSEMBLY) (x1).

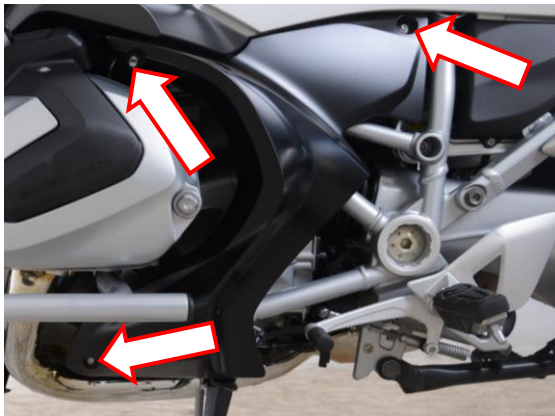
ITEM 9 = M10 CAP HEAD BOLT RUBBER CAPS (NC0007) (x4).

ITEM 10 = M10x1.5x60mm LONG CAP HEAD BOLTS (x4).

ITEM 11 = M10 WASHERS (x2).

ITEM 12 = LOWER SPACERS BOTH SIDES (S0050=7mm LONG) (x4).

ITEM 13 = LEFT HAND SIDE UPPER SPACER (S0279=53mm LONG) (x1).



PICTURE 1



PICTURE 2

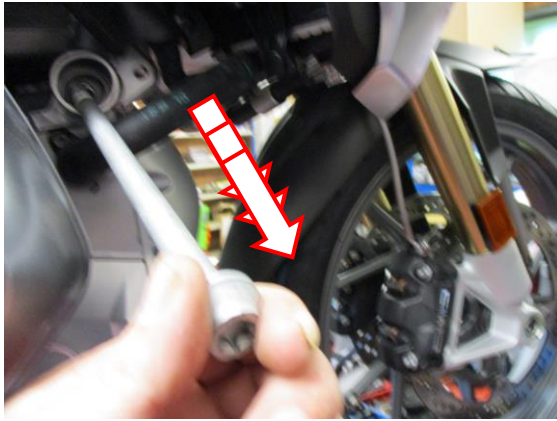


PICTURE 3

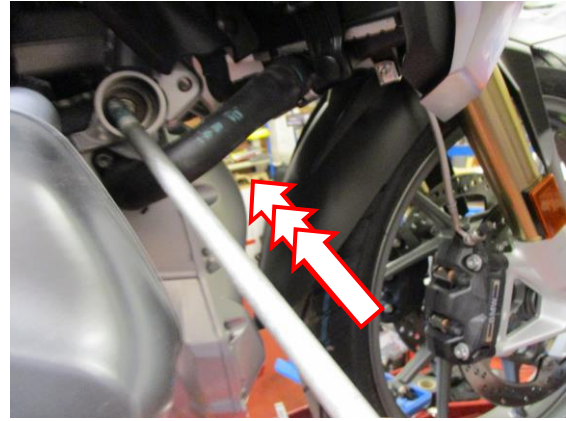


PICTURE 4





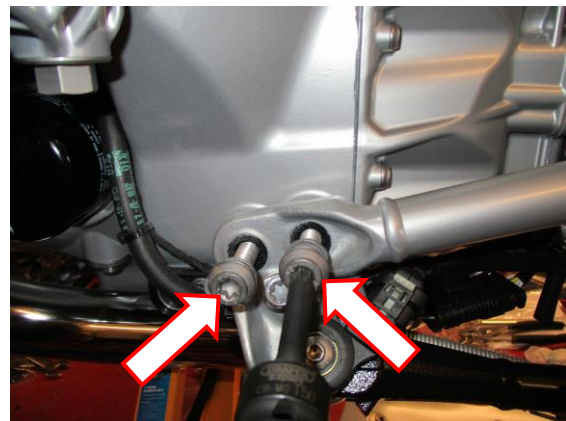
PICTURE 5



PICTURE 6



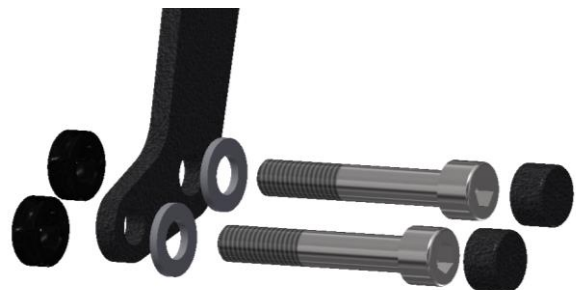
PICTURE 7



PICTURE 8



PICTURE 9



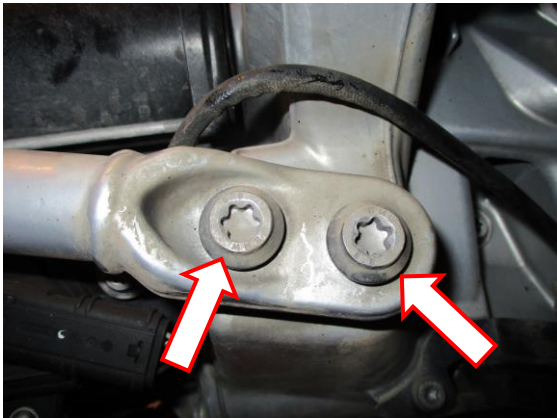
PICTURE 10



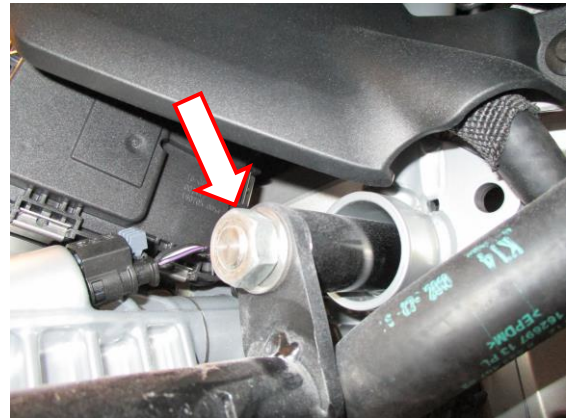
PICTURE 11



PICTURE 12



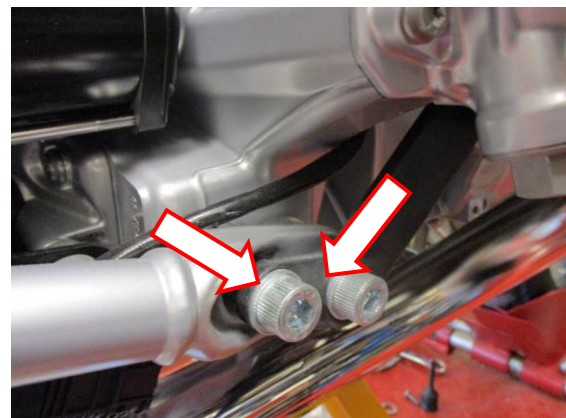
PICTURE 13



PICTURE 14



PICTURE 15



PICTURE 16



### **FITTING INSTRUCTIONS**

- Remove the six bolts arrowed in pictures 1 and 2 and remove the lower rear engine cowl from both sides of the motorcycle and supported with a jack and block of wood as shown in picture 3.

#### **Near side (left side as you sit on bike)**

- Remove the original engine bar nut arrowed in picture 4.

#### **Off side (right side as you sit on bike)**

- Withdraw the original engine bar as shown in picture 5 and replace with the new engine bar as shown in picture 6 (item 6), please leave equal amounts protruding from either side.

#### **Near side (left side as you sit on bike)**

- Place the shorter larger spacer (item 13=53mm long) onto the exposed end of the engine bar just installed as shown in picture 7.
- Remove the two bolts arrowed in picture 8.
- Place two of the M10 washers (item 11) onto two of the M10 cap head bolts (item 10) as shown in picture 10, then place these bolts through the lower mounting bracket of the left-hand side adventure bar (item 1) as shown in picture 10.
- Place two of the smallest spacers (item 12) onto the exposed end of the bolts as shown in picture 10.
- Carefully offer this assembly into position so the upper mounting bracket locates onto the engine bar as shown in picture 9.
- Place one of the M12 washers (item 5) and one of the M12 nyloc nuts (item 4) onto the engine bar and fully engage the nut but do not tighten at this stage as shown in picture 9.
- Locate the two lower mounting bolts through the frame member and into the threaded holes as original (do not fully tighten at this stage) as shown in picture 11.

#### **Off side (right side as you sit on bike)**

- Place the longer larger spacer (item 7=83mm long) onto the exposed end of the engine bar on the right-hand side as shown in picture 12.
- Remove the two bolts arrowed in picture 13.
- Place two of the M10 washers (item 11) onto two of the M10 cap head bolts (item 10) as shown in picture 15, then place these bolts through the lower mounting bracket of the right-hand side adventure bar (item 8) as shown in picture 15.
- Place two of the smallest spacers (item 12) onto the exposed end of the bolts as shown in picture 15.
- Carefully offer this assembly into position so the upper mounting bracket locates onto the engine bar as shown in picture 14.
- Locate the two lower mounting bolts through the frame member and into the threaded holes as original (do not fully tighten at this stage) as shown in picture 16.
- Place one of the M12 washers (item 5) and one of the M12 nyloc nuts (item 4) onto the engine bar and fully engage the nut but do not tighten at this stage as shown in picture 14.
- Tighten the two M12 nuts leaving equal amounts protruding through the nyloc nuts.
- Tighten the four M10 cap head bolts.
- Fit the two larger nut covers (item 2) over the two upper M12 nuts.
- Fit the four M10 bolts caps (item 9) over the lower bolts.
- Fit the four tube inserts (item 3) into the open ends of both adventure bars.
- Remove the jack and block of wood.
- Refit the lower rear engine cowl to both sides of the motorcycle as original.





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**NOTICE DE MONTAGE POUR AB0049 BARRES AVENTURE**  
**BMW R1250RT 2019-**



**Le kit contient les articles exposés ci-dessous, vérifier que toutes les pièces soient présentes avant de procéder au montage.**

La façon dont le kit est emballé ne correspond pas forcément à la façon de monter les pièces sur la moto

Notez que si les kits sont emballés avec des rondelles en caoutchouc servant à tenir les composants, *ces rondelles doivent être jetées !*

LES PARTIES PRESENTÉES PEUVENT ETRE UNIQUEMENT REPRESENTATIVES (POUR LA CLARTÉ DES INSTRUCTIONS UNIQUEMENT)

**Notice disponible au téléchargement sur [www.rg-racing.com](http://www.rg-racing.com)**

**VALEURS DE SERRAGE RECOMMANDEES**

M4 BOULON = 8Nm  
M5 BOULON = 12Nm  
M6 BOULON = 15Nm  
M8 BOULON = 20Nm  
M10 BOULON = 40Nm  
M12 ÉCROU = 40Nm

**OUTILS REQUIS**

- Clés à cliquet + douilles 18 et 19mm.
- Clés Torx T25, T30, T50 et T55.

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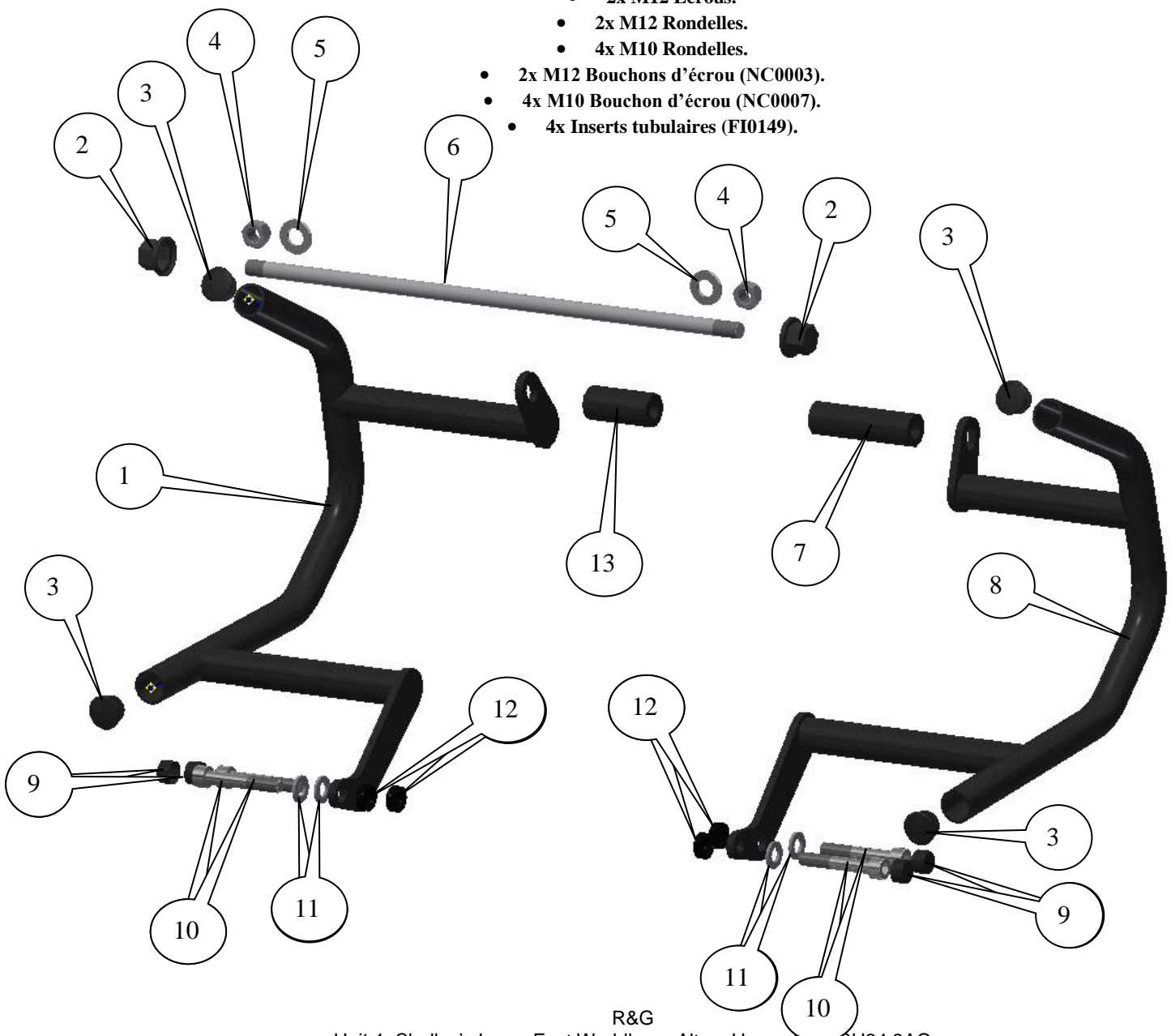




- Clés Allen 8mm.
- Clé dynamométrique (jusqu'à 40Nm).
  - Prise.
- Bloc de bois.

**Le kit doit contenir:**

- 1x Barre Aventure côté gauche (AB0049 Assemblage gauche).
- 1x Barre Aventure côté droit (AB0049 Assemblage droit).
- 1x Axe moteur de remplacement (EB086=M12x410mm de long).
  - 1x Entretoise supérieure gauche (S0279=53mm de long).
  - 1x Entretoise supérieure droite (S0997=83mm de long).
- 4x Entretoises inférieures gauche et droites (S0050=7mm de long).
- 4x M10x1.5x60mm Boulons (supports inférieurs des 2 côtés).
  - 2x M12 Écrous.
  - 2x M12 Rondelles.
  - 4x M10 Rondelles.
- 2x M12 Bouchons d'écrou (NC0003).
- 4x M10 Bouchon d'écrou (NC0007).
- 4x Inserts tubulaires (FI0149).



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## **LÉGENDE**

ARTICLE 1 = BARRE AVENTURE CÔTÉ GAUCHE (AB0049 ASSEMBLAGE GAUCHE=ASSEMBLAGE SOUDÉ) (x1).

ARTICLE 2 = M12 BOUCHONS D'ÉCROU (NC0003) (x2).

ARTICLE 3 = INSERTS TUBULAIRES (FI0149) (x4).

ARTICLE 4 = M12 ÉCROUS (x2).

ARTICLE 5 = M12 RONDELLES (x2).

ARTICLE 6 = M12 AXE MOTEUR (EB086=410mm DE LONG) (x1).

ARTICLE 7 = ENTRETOISE SUPÉRIEURE DROITE (S0997=83mm DE LONG) (x1).

ARTICLE 8 = BARRE AVENTURE CÔTÉ DROIT (AB0049 ASSEMBLAGE DROIT=ASSEMBLAGE SOUDÉ) (x1).

ARTICLE 9 = M10 BOUCHONS DE BOULON EN CAOUTCHOUC (NC0007) (x4).

ARTICLE 10 = M10x1.5x60mm BOULONS (x4).

ARTICLE 11 = M10 RONDELLES (x2).

ARTICLE 12 = ENTRETOISES INFÉRIEURES DES 2 CÔTÉS (S0050=7mm DE LONG) (x4).

ARTICLE 13 = ENTRETOISE SUPÉRIEURE GAUCHE (S0279=53mm DE LONG) (x1).

## **NOTICE DE MONTAGE**

- Retirez les six boulons fléchés des photos 1 et 2, puis retirez le capot moteur arrière inférieur des deux côtés de la moto et maintenez-le en place avec un cric et un bloc de bois comme illustré sur la photo 3.

### **Côté gauche (lorsqu'on est assis sur la moto)**

- Retirez l'écrou fléché de la barre du moteur d'origine sur la photo 4.

### **Côté droit (lorsqu'on est assis sur la moto)**

- Retirez la barre de moteur d'origine comme indiqué sur la photo 5 et remplacez-la par la nouvelle barre de moteur comme indiqué sur la photo 6 (article 6). Veuillez laisser des longueurs identiques dépasser des deux côtés.

### **Côté gauche (lorsqu'on est assis sur la moto)**

- Placez l'entretoise la plus grande et la plus courte (article 13 = 53 mm de long) sur l'extrémité exposée de la barre de moteur que vous venez d'installer, comme indiqué sur la photo 7.
- Retirez les deux boulons fléchés sur la photo 8.
- Placez deux des rondelles M10 (article 11) sur deux des vis M10 (article 10), comme indiqué sur la photo 10, puis placez ces boulons dans le support de montage inférieur de la barre aventure gauche (article 1) voir photo 10.
- Placez deux des plus petites entretoises (article 12) sur l'extrémité exposée des boulons, comme indiqué sur la photo 10.
- Placez soigneusement cet assemblage de sorte que le support de fixation supérieur se place sur la barre de moteur, comme indiqué sur la photo 9.
- Placez une des rondelles M12 (article 5) et un des écrous nyloc M12 (article 4) sur la barre de moteur et engagez complètement l'écrou sans le serrer à ce stade, comme indiqué sur la photo 9.
- Placez les deux boulons de fixation inférieurs à travers le membre du cadre et dans les trous filetés de comme à l'origine (ne pas serrer complètement à ce stade), comme indiqué sur la photo 11.



**Côté droit (lorsqu'on est assis sur la moto)**

- Placez l'entretoise la plus longue et la plus grande (article 7 = 83 mm de long) sur l'extrémité exposée de la barre de moteur du côté droit, comme indiqué sur la photo 12.
- Enlever les 2 boulons, voir photo 13.
- Placez deux des rondelles M10 (article 11) sur deux des boulons M10 (article 10), comme indiqué sur la photo 15, puis placez ces boulons dans le support de fixation inférieur de la barre d'aventure côté droit (article 8), voir photo 15.
- Placez deux des plus petites entretoises (article 12) sur l'extrémité exposée des boulons, comme indiqué sur la photo 15.
- Posez soigneusement cet ensemble en position de sorte que le support de montage supérieur se place sur la barre moteur, comme indiqué sur la photo 14.
- Placez les deux boulons de fixation inférieurs à travers le membre cadre et dans les trous filetés comme à l'origine (ne pas serrer complètement à ce stade), comme indiqué sur la photo 16.
- Placez une des rondelles M12 (article 5) et un des écrous M12 (article 4) sur la barre de moteur et engagez complètement l'écrou sans le serrer à ce stade, comme indiqué sur la photo 14.
- Serrez les deux écrous M12 en laissant des quantités égales dépasser des écrous.
- Serrez les quatre boulons M10.
- Montez les deux caches-écrous les plus grands (article 2) sur les deux écrous supérieurs M12.
- Montez les quatre capuchins de boulons M10 (article 9) sur les boulons inférieurs.
- Insérez les quatre inserts tubulaires (article 3) dans les extrémités ouvertes des deux barres d'aventure.
- Retirez le cric et le bloc de bois.
- Remonter le capot moteur arrière inférieur des deux côtés de la moto comme à l'origine.

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**MONTAGEANLEITUNG FÜR AB0049 ADVENTURE STURZBÜGEL**  
**BMW R1250RT 2019-**



**ALLE TEILE SIND UNTEN ABGEBILDET UND GEKENNZEICHNET. BEVOR SIE MIT DER MONTAGE BEGINNEN, ÜBERPRÜFEN SIE, DASS ALLE TEILE VORHANDEN SIND.**

**Hinweis:** Die Verpackung der Teile stellt nicht die Reihenfolge der Montage dar.

Hinweis für Kits mit Plastikunterlegscheiben an den Schrauben – *Diese Plastikunterlegscheiben werden nicht für den Einbau benötigt!*

DIE UNTEN ABGEBILDETEN TEILE DIENEN LEDIGLICH ZUR ERKLÄRUNG

Eine digitale Version dieser Montageanleitung kann auf folgender Seite heruntergeladen werden:  
[www.rg-racing.com](http://www.rg-racing.com)

**ALLGEMEINE ANZUGSDREHMOMENTE:**

M4 SCHRAUBE = 8Nm  
M5 SCHRAUBE = 12Nm  
M6 SCHRAUBE = 15Nm  
M8 SCHRAUBE = 20Nm  
M10 SCHRAUBE = 40Nm  
**M12 MUTTER = 40Nm**

**SIE BENÖTIGEN FOLGENDES WERKZEUG**

- Steckschlüsselsatz mit 18mm und 19mm Steckschlüssel
- Steckschlüsselsatz mit T25, T30, T50 Und T55 Einsätzen
  - Satz Inbusschlüssel mit 8 mm Inbusschlüssel
    - Drehmomentschlüssel (bis 40Nm)
      - Heber
      - Holzblock

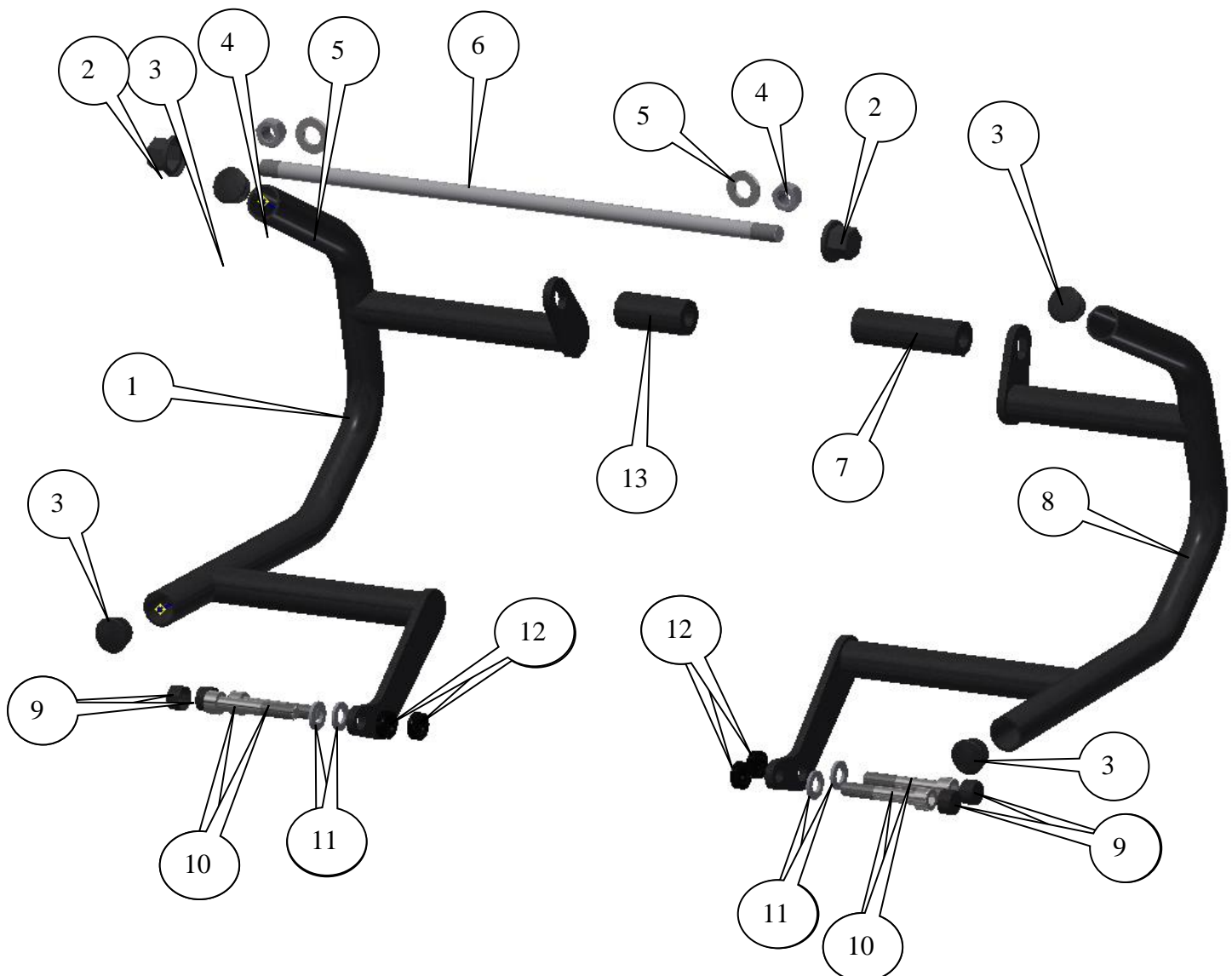
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#### Inhalt des Kits

- 1x Adventure Sturzbügel linke Seite (AB0049 LHS ASSY)
- 1x Adventure Sturzbügel rechte Seite (AB0049 RHS ASSY)
  - 1x Verbindungsstange (EB086=M12x410mm Länge)
  - 1x Distanzhalter linke Seite oben (S0279=53mm Länge)
  - 1x Distanzhalter rechte Seite oben (S0997=83mm Länge)
- 4x untere Distanzhalter für die linke und rechte Seite (S0050=7mm Länge)
- 4x M10x1,5x60mm Inbusschrauben (untere Halterungen an beiden Seiten)
  - 2x M12 selbstsichernde Mutter
    - 2x M12 Unterlegscheibe
    - 4x M10 Unterlegscheibe
  - 2x M12 Kappen für Muttern (NC0003)
  - 4x M10 Kappen für Schrauben (NC0007)
    - 4x Einsätze (FI0149)



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### **LIEFERUMFANG**

- ARTIKEL 1 = ADVENTURE STURZBÜGEL LINKE SEITE (AB0049 LHS ASSY) (x1)
- ARTIKEL 2 = M12 KAPPEN FÜR MUTTERN (NC0003) (x2)
- ARTIKEL 3 = EINSÄTZE (FI0149) (x4)
- ARTIKEL 4 = M12 SELBSTSICHERNDE MUTTER (x2)
- ARTIKEL 5 = M12 UNTERLEGSCHLEIBEN (x2)
- ARTIKEL 6 = M12 VERBINDUNGSSTANGE (EB086=410mm LÄNGE) (x1)
- ARTIKEL 7 = DISTANZHALTER OBEN FÜR DIE RECHTE SEITE (S0997=83mm LÄNGE) (x1)
- ARTIKEL 8 = ADVENTURE STURZBÜGEL RECHTE SEITE (AB0049 RHS ASSY) (x1)
- ARTIKEL 9 = M10 GUMMIKAPPEN FÜR SCHRAUBEN (NC0007) (x4)
- ARTIKEL 10 = M10x1,5x60mm INBUSSCHRAUBEN (x4)
- ARTIKEL 11 = M10 UNTERLEGSCHLEIBEN (x2)
- ARTIKEL 12 = UNTERE DISTANZHALTER FÜR BEIDE SEITEN (S0050=7mm LÄNGE) (x4)
- ARTIKEL 13 = DISTANZHALTER OBEN – LINKE SEITE (S0279=53mm LÄNGE) (x1)

### **MONTAGEANLEITUNG**

- Entfernen Sie die sechs Schrauben, die in den Abbildungen 1 und 2 gekennzeichnet sind und entfernen Sie die untere Motorverkleidung hinten an beiden Seiten des Motorrades, sodass der Motor mit einem Heber und einem Holzblock gestützt werden kann – siehe Abbildung 3.

#### **Linke Seite (in Fahrtrichtung)**

- Entfernen Sie die original Mutter für die Verbindungsstange, die in Abbildung 4 mit einem Pfeil gekennzeichnet ist.

#### **Rechte Seite (in Fahrtrichtung)**

- Die original Verbindungsstange herausziehen wie in Abbildung 5 abgebildet und die neue Verbindungsstange (Artikel 6) montieren wie in Abbildung 6 abgebildet. Bitte darauf achten, dass sie an beiden Seiten gleichmäßig hervorsteht.

#### **Linke Seite (in Fahrtrichtung)**

- Den kürzeren der großen Distanzhalter (Artikel 13=53mm Länge) am hervorstehenden Ende der soeben montierten Verbindungsstange anbringen – siehe Abbildung 7.
- Entfernen Sie die zwei Schrauben, die in Abbildung 8 markiert sind.
- Je eine M10 Unterlegscheibe (Artikel 11) an zwei M10 Inbusschrauben (Artikel 10) anbringen wie in Abbildung 10 abgebildet. Die Schrauben dann durch die untere Montagehalterung des linken Adventure Sturzbügels (Artikel 1) einführen – siehe Abbildung 10.
- Die zwei kleinsten Distanzhalter (Artikel 12) an den hervorstehenden Enden der Schrauben anbringen – siehe Abbildung 10.
- Die Einheit vorsichtig in Position bringen, so dass die obere Montagehalterung auf die Verbindungsstange passt – siehe Abbildung 9.
- Eine M12 Unterlegscheibe (Artikel 5) und eine M12 selbstsichernde Mutter (Artikel 4) an der Verbindungsstange anbringen – die Mutter komplett einrasten aber noch nicht befestigen - siehe Abbildung 9.
- Die zwei unteren Montageschrauben durch den Rahmenträger in die Gewindeöffnungen einführen wie ursprünglich (zu diesem Zeitpunkt noch nicht befestigen) – siehe Abbildung 11.

#### **Rechte Seite (in Fahrtrichtung)**

- Den längeren großen Distanzhalter (Artikel 7=83mm Länge) am hervorstehenden Ende der Verbindungsstange an der rechten Seite anbringen – siehe Abbildung 12.
- Entfernen Sie die zwei Schrauben, die in Abbildung 13 markiert sind.

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- Je eine M10 Unterlegscheibe (Artikel 11) an zwei M10 Inbusschrauben (Artikel 10) anbringen wie in Abbildung 15 abgebildet. Die Schrauben dann durch die untere Montagehalterung des rechten Adventure Sturzbügels (Artikel 8) einführen – siehe Abbildung 15.
- Die zwei kleinsten Distanzhalter (Artikel 12) an den hervorstehenden Enden der Schrauben anbringen – siehe Abbildung 15.
- Die Einheit vorsichtig in Position bringen, so dass die obere Montagehalterung auf die Verbindungsstange passt – siehe Abbildung 14.
- Die zwei unteren Montageschrauben durch den Rahmenträger in die Gewindeöffnungen einführen wie ursprünglich (zu diesem Zeitpunkt noch nicht befestigen) wie in Abbildung 16 abgebildet.
- Eine M12 Unterlegscheibe (Artikel 5) und eine M12 selbstsichernde Mutter (Artikel 4) an der Verbindungsstange montieren aber noch nicht befestigen – siehe Abbildung 14.
- Ziehen Sie die zwei M12 Muttern fest, sodass die gleiche Menge an beiden Seiten durch die selbstsichernden Muttern hervorsteht.
- Ziehen Sie die vier M10 Inbusschrauben fest.
- Montieren Sie die zwei größeren Abdeckungen für die Muttern (Artikel 2) an den zwei oberen M12 Muttern.
- Montieren Sie die vier Gummikappen für die M10 Schrauben (Artikel 9) an den unteren Schrauben.
- Montieren Sie die vier Einsätze (Artikel 3) an den offenen Enden der zwei Adventure Sturzbügel.
- Entfernen Sie den Hebel und den Holzblock.
- Montieren Sie die untere Motorverkleidung wie ursprünglich wieder.

AUSGABE 1 02/07/2019 (NSY)

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